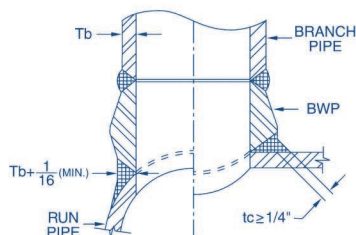


STAINLESS - CHROME - ALLOY PIPET[®] CONSOLIDATION CHART

| Outlet Size Inches | | | | | | | | | | | |
|--|-----------------------|------------------------------|----------------------------|----------------------------------|--|--|---|---|--|---|---|
| 1/4 | 3/8 | 1/2 | 3/4 | 1 | 1 1/4 | 1 1/2 | 2 | 2 1/2 | 3 | 3 1/2 | 4 |
| Butt-Weld Pipet, STD (BWP) & Socket-Weld Pipet, 3000# (SWP) | | | | | | | | | | | |
| 1/4 36 - 3/8 | 1/2 - 3/8 36 - 3/4 | 1 - 1/2 36 - 1 1/4 | 2 - 3/4 36 - 2 1/2 | 1 3 1/2 - 1 1/4 36 - 4 | 1 1/4 2 - 1 1/2 6 - 2 1/2 36 - 8 | 1 1/2 3 - 2 8 - 3 1/2 36 - 10 | 2 3 - 2 1/2 6 - 3 1/2 16 - 8 36 - 18 | 2 1/2 3 1/2 - 3 5 - 4 12 - 6 24 - 14 36 - 26 | 3 4 - 3 1/2 6 - 5 14 - 8 36 - 16 | 3 1/2 4 6 - 5 10 - 8 24 - 12 36 - 26 | 4 5 6 10 - 8 20 - 12 36 - 22 |
| Butt-Weld Pipet, XS (BWP) | | | | | | | | | | | |
| 36 - 1/4 | 3/8 36 - 1/2 | 3/4 - 1/2 36 - 1 | 1 1/2 - 3/4 36 - 2 | 1 3 - 1 1/4 36 - 3 1/2 | 2 - 1 1/4 5 - 2 1/2 36 - 6 | 1 1/2 2 1/2 - 2 8 - 3 36 - 10 | 2 3 - 2 1/2 6 - 3 1/2 14 - 8 36 - 16 | 2 1/2 4 - 3 8 - 5 20 - 10 36 - 22 | 3 4 - 3 1/2 6 - 5 16 - 8 32 - 18 36 - 34 | 3 1/2 4 6 - 5 12 - 8 34 - 14 36 | 4 5 6 10 - 8 20 - 12 36 - 22 |
| Butt-Weld Pipet, S160 (BWP) | | | | | | | | | | | |
| | | 1/2 36 - 3/4 | 1 - 3/4 36 - 1 1/4 | 2 - 1 36 - 2 1/2 | 1 1/4 4 - 1 1/2 36 - 5 | 2 1/2 - 1 1/2 6 - 3 36 - 8 | 2 3 - 2 1/2 10 - 3 1/2 36 - 12 | 3 - 2 1/2 5 - 3 1/2 18 - 6 36 - 20 | 3 1/2 - 3 5 - 4 10 - 6 26 - 12 36 - 28 | | 4 5 6 8 14 - 10 36 - 16 |
| Socket-Weld Pipet, 6000# (SWP) | | | | | | | | | | | |
| 36 - 1/4 | 36 - 3/8 | 1/2 36 - 3/4 | 1 - 3/4 36 - 1 1/4 | 2 - 1 36 - 2 1/2 | 1 1/4 4 - 1 1/2 36 - 5 | 2 1/2 - 1 1/2 6 - 3 36 - 8 | 2 3 - 2 1/2 10 - 3 1/2 36 - 12 | 2 1/2 3 - 3 1/2 6 - 4 18 - 8 36 - 20 | 3 3 1/2 4 5 6 10 - 8 22 - 12 26 - 24 36 - 30 | | 4 5 6 8 10 14 - 12 20 - 16 36 - 22 |
| Butt-Weld Pipet, XXS (BWP) | | | | | | | | | | | |
| | | 36 - 1/2 | 36 - 3/4 | 1 36 - 1 1/4 | 2 1/2 - 1 1/4 36 - 3 | 4 - 1 1/2 36 - 5 | 3 1/2 - 2 8 - 4 36 - 10 | 4 - 2 1/2 10 - 5 36 - 12 | 4 - 3 10 - 5 20 - 12 36 - 22 | | 4 6 - 5 14 - 8 36 - 16 |
| Socket-Weld Pipet, 9000# (SWP) | | | | | | | | | | | |
| | | 36 - 1/2 | 36 - 3/4 | 1 36 - 1 1/4 | 2 1/2 - 1 1/4 36 - 3 | 4 - 1 1/2 36 - 5 | 3 1/2 - 2 8 - 4 36 - 10 | | | | |
| Threaded Pipet, 3000#, 6000# (THP) | | | | | | | | | | | |
| 3/8 - 1/4 36 - 1/2 | 1 - 3/8 36 - 1 1/4 | 1/2 1 1/2 - 3/4 36 - 2 | 3/4 2 1/2 - 1 36 - 3 | 1 1/4 - 1 4 - 1 1/2 36 - 5 | 1 1/2 - 1 1/4 3 1/2 - 2 8 - 4 36 - 10 | 1 1/2 2 3 1/2 - 2 1/2 10 - 4 36 - 12 | 2 2 1/2 4 - 3 10 - 5 18 - 12 36 - 20 | 2 1/2 3 1/2 - 3 5 - 4 10 - 6 26 - 12 36 - 28 | 3 3 1/2 4 6 - 5 12 - 8 36 - 14 | | 4 5 6 10 - 8 18 - 12 36 - 20 |

THE PIPET MEANS REDUCED INVENTORY

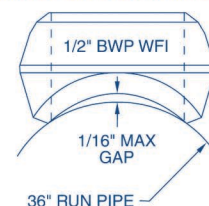
The chart above outlines the full range of THP, SWP and BWP size consolidation. This chart has been devised and the fitting designed to substantially minimize warehouse inventory. All fittings are manufactured and marked as shown on the chart.



REF. FIG. UW-16.1(a) SECTION VIII DIVISION 1

HOW IT WORKS

Each outlet size indicated on the chart is designed to fit a number of Run Pipe sizes, e.g., the 1/2" fitting marked 36 - 1 1/4" x 1/2" will fit all Run Pipe sizes from 1 1/4" to 36". When placed on a 36" Run Pipe, there will be a maximum radial gap of 1/16" between the top of the Run Pipe and the base of the fitting at the crotch as shown on the sketch. This gap is negligible when welding.



For Run Pipe Consolidations and Branch Pipe Sizes not listed on chart, please contact WFI.